

## 1. PRODUCT NAME

Tenon® Conproco® Conpro Stucco

## 2. MANUFACTURER

TCC Materials®  
2025 Centre Pointe Blvd.  
Mendota Heights, MN 55120 USA  
Phone: 651.688.9116  
Web: tccmaterials.com

## 3. PRODUCT DESCRIPTION

Tenon® Conproco® Conpro Stucco is a texture coating that gives a decorative, textured finish. It can be used on concrete, masonry, and curtain wall construction. It is able to be trowel or spray applied on traditional cement stucco.

### Features and Benefits

- Versatile - experienced tradesmen can create a wide variety of textures and finishes.
- Resistant to weathering action, excellent freeze/thaw stability and abrasion resistance.
- Breathability - allows moisture to diffuse, preventing damage from moisture build-up in wall system.
- Integral color - Color K-88 Admix added to gray or white Conproco Conpro Stucco (depending on color choice) provides long lasting color. Gallant Gray, Dickensian Gray and Navajo Brown require gray stucco.
- Significantly more resilient than EIFS.

### When/Where to Use

- Concrete
- Masonry
- Curtain walls

## 4. TECHNICAL DATA

Typical Values • Conproco Conpro Stucco	
Physical state & appearance	Fine, gray or white powder
Base	Portland cement
pH	> 12
Water/cement ratio (wet mix)	0.55
Density (wet mix)	110 lbs./ft.3
Setting time by vicat needle (ASTM C191)	Initial 60 minutes Final 285 minutes
Percent air by volumetric (ASTM C173)	5 – 7%
Compressive strength – psi (ASTM C109)	7 days– 2,400
	14 days– 2,400
	28 days– 3,000
Tensile strength– psi (ASTM C307)	7 days– 300
	14 days– 395
	28 days– 460

### Available Sizes

- 50 lb. bag white (BOM #115219)
- 50 lb. bag gray (BOM #115289)

### Coverage

- 50 ft.<sup>2</sup>/50 lbs. @ 1/8 inch

## 5. INSTALLATION

### Preparation

1. Read all directions before starting work. Proper surface preparation is crucial to achieving a successful application.
2. Substrate should have open-pored and textured surface.

**Note:** It is the responsibility of the installer/applicator to ensure the suitability of the product for its intended use.

### Mixing

1. Priming is not necessary under normal circumstances.
2. Mechanically mix using a low speed drill (400-600 rpm) and mixing paddle or mortar mixer.
3. Pour 3.5-4 quarts of potable water and 1 quart of K- 88 Admix or Color K-88 Admix into a clean mixing vessel and slowly add all of the powder.
4. The proper mix ratio is 4 parts powder to 1 part water to ¼ part K-88 Admix.
5. Mix continuously for 3 minutes to a uniform, lump-free consistency.
6. Add up to 2 pints of additional water if needed.
7. Allow to “breathe” for 1 minute and remix for 1 minute. This will improve workability and open time.
8. Do not over mix, as this will entrain excess air.

### Application

1. At the time of application, surfaces should be saturated surface dry (SSD) but hold no standing water.
2. Apply a key coat of Conproco Conpro Stucco, filling all voids. Allow material to take up to thumb-print hard.
3. Trowel or spray texture coat.
4. Work to break points to avoid cold joints.

### Curing

- Keep damp with a fine mist of water for 24 hours.
- Protect from direct sunlight, wind, rain and frost during curing period.

### Clean Up

Clean tools and equipment immediately after use. Cured material must be removed mechanically.

### Limitations

1. Do not apply unless substrate and ambient temperature can be maintained at a minimum of 40°F for 24 hours. Refer to ACI Cold Weather Application Guidelines.
2. Cold mixing water and low temperature will retard set. Hot water and high temperature will accelerate set.
3. Protect application from precipitation and high wind for at least 8 hours.
4. Do not add more water than specified.
5. Do not re-temper, this will affect color.
6. Avoid overworking material during placement.
7. Substrate conditions, weather, and rate of hydration will affect final color.

## Safety

READ THE SAFETY DATA SHEET (SDS) BEFORE USING THIS PRODUCT. SDS information is available on our website: [tccmaterials.com](http://tccmaterials.com)

## Cautions

Read complete cautionary information printed on product container prior to use. This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered Tenon brand product(s) under normal environmental and working conditions. Because each project is different, TCC Materials cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

## 6. AVAILABILITY

To locate Tenon products in your area, please contact:

Phone: 651.688.9116

Email: [info@tccmaterials.com](mailto:info@tccmaterials.com)

## 7. WARRANTY

Seller warrants that its product will conform to and perform in accordance with the product specifications. The foregoing warranty is in lieu of all other warranties, expressed or implied, including, but not limited to those concerning merchantability and fitness for a particular purpose. Because of the difficulty in ascertaining and measuring damages hereunder, it is agreed that Seller's liability to the Buyer shall not exceed the total amount billed and billable to the Buyer for the product hereunder.

<b>Shelf Life</b>	12 months in unopened containers.
<b>Storage Conditions</b>	Store dry, cool (40°F-<90°F/4°C-<32°C), out of direct sunlight.
<b>Color</b>	Gray or White
<b>KEEP PRODUCT IN CONTAINER FROM FREEZING</b>	
<b>WARNING: INJURIOUS TO EYES</b>	
<b>KEEP OUT OF REACH OF CHILDREN</b>	



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REV 01/26

TDS.CP.115219