

1. PRODUCT NAME

Tenon® Conproco® K-88 Admix

2. MANUFACTURER

TCC Materials®

2025 Centre Pointe Blvd.

Mendota Heights, MN 55120 USA

Phone: 651.688.9116

Web: tccmaterials.com

3. PRODUCT DESCRIPTION

Tenon® Conproco® K-88 Admix is a 100% acrylic admixture for cementitious materials. K-88 Admix improves strength, durability, bond and curing.

Features and Benefits

- Reduces need to moist cure materials in conditions up to 85°F
- Reduces shrinkage induced cracking
- Increases bond
- Promotes chemical adhesion to substrate
- Increases compressive & tensile strengths
- Increases freeze/thaw resistance
- Increases density & improves resistance to water entry

When/Where to Use

- Structural Skin®
- Conpro Stucco
- Foundation Coat
- ProMasonry Decor Seal
- Plastermix
- One Shot 2C
- Field Mix Mortar/Stucco

4. TECHNICAL DATA

Typical Values • Conproco K-88 Admix			
Physical State & Appearance	Milky liquid		
Base	Aqueous		
Polymer	100% acrylic		
Odor	Slight Ammonia		
pH	>8		
Percent Solids by Weight	27%		
Density of Liquid Coatings (ASTM D1475)	8.4 lbs. / gal.		
Results typical for ¾ - 3 inch mix			
Compressive Strength (ASTM C109)	7 days	14 days	28 days
Design mix without K-88 Admix - psi	2,725	3,375	3,725
Design mix with K-88 Admix - psi	3,400	4,150	4,700
Percent increase - %	25	23	26

Typical Values • Conproco K-88 Admix cont.

Tensile Strength (ASTM C307)	7 days	14 days	28 days
Design mix without K-88 Admix - psi	95	360	360
Design mix with K-88 Admix - psi	385	390	400
Percent increase - %	30	8	11

Available Sizes

- 1 quart (BOM #115232)
- 1 gallon (BOM #115222)
- 5 gallon (BOM #115215)

Coverage

- Refer to application

5. INSTALLATION

Preparation

1. Read all directions before starting work. Proper surface preparation is crucial to achieving a successful application.
2. K-88 Admix is an admixture. Refer to the specific technical data sheet for material to be used.

Note: It is the responsibility of the installer/applicator to ensure the suitability of the product for its intended use.

Priming

- Follow the instructions of the material to which K-88 Admix will be added

Mixing

- Stir or shake container gently and pour into mix at the desired addition rate.

Application

Structural Skin:

- 1 quart / 50lb. bag for curing.
- 2 quarts / 50 lb. bag for reinforced lath/fabric applications

Conpro Stucco:

- 1 quart / 50 lb. bag

Plastermix:

- 1 quart / 50 lb. bag

One Shot 2C:

- 1 gallon of K88 to 50lb bag

Field mix stucco:

- 1 part K-88 Admix to 2 parts water

Cement parge coat

- 1 part K-88 Admix to 2 parts water

Mortar & concrete:

- 1 part K-88 Admix to 2 parts water

Curing

- Follow the instructions of the Tenon product to which K-88 Admix is added.

Clean Up

Clean tools and equipment with water.

Limitations

1. Do not apply if temperature of substrate is below 45°F.
2. Do not apply if ambient temperature is below 45°F.
3. Do not re-temper mixes modified with K-88 Admix.
4. Avoid contact with skin & eyes.
5. Avoid breathing vapors.

Safety

READ THE SAFETY DATA SHEET (SDS) BEFORE USING THIS PRODUCT. SDS information is available on our website: tccmaterials.com

- In case of skin contact, wash thoroughly with soap and water.
- For eye contact, flush immediately with a high volume of water for at least 15 minutes and contact a medical professional
- For respiratory problems, remove person to fresh air.
- If respiratory difficulty persists, contact a medical professional

Cautions

Read complete cautionary information printed on product container prior to use. This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered Tenon brand product(s) under normal environmental and working conditions. Because each project is different, TCC Materials cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

6. AVAILABILITY

To locate Tenon products in your area, please contact:

Phone: 651.688.9116
Email: info@tccmaterials.com

7. WARRANTY

Seller warrants that its product will conform to and perform in accordance with the product specifications. The foregoing warranty is in lieu of all other warranties, expressed or implied, including, but not limited to those concerning merchantability and fitness for a particular purpose. Because of the difficulty in ascertaining and measuring damages hereunder, it is agreed that Seller's liability to the Buyer shall not exceed the total amount billed and billable to the Buyer for the product hereunder.

Shelf Life	18 months when properly stored.
Storage Conditions	Protect from freezing. Transport and store in cool, clean, dry conditions in unopened containers. High temperature or high humidity will reduce shelf life.
Color	Milky liquid
KEEP PRODUCT IN CONTAINER FROM FREEZING	
WARNING: INJURIOUS TO EYES	
KEEP OUT OF REACH OF CHILDREN	



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