

1. PRODUCT NAME

Tenon® 40% Silane Sealer WB
(water based VOC compliant sealing compound)

2. MANUFACTURER

Bluestone Products, a TCC Materials® company
2025 Centre Pointe Blvd.
Mendota Heights, MN 55120 USA

Phone: 1.651.688.9116

Fax: 1.651.688.9164

Internet: tccmaterials.com

3. PRODUCT DESCRIPTION

Tenon® 40% Silane Sealer WB is a VOC compliant, clear, non-yellowing, concrete sealer that penetrates deeply and reacts chemically within the capillaries of the concrete or masonry to protect against moisture penetration and spalling, freeze damage, and rebar corrosion due to moisture interaction. It is suitable for use to protect, and seal fully cured, new concrete, existing concrete, stucco, architectural concrete, and other cementitious materials. Tenon® 40% Silane Sealer WB is designed for use above-grade exterior applications that are not subjected to hydrostatic pressure.

Features and Benefits

- Protects and Seals
- VOC content makes it compliant in OTC & LADCO—regulated states and Canada
- Ready to use (no diluting)
- Breathable and deeply penetrating
- Protects and seals concrete surfaces from dirt and damage
- Natural looking, colorless, non-yellowing
- Chloride ion resistant
- Easy to apply with sprayer or roller
- Protects from effects of rain and other water penetration, chemicals, salt, freeze-thaw, and smog
- Will not alter the texture of treated surface
- Will not etch glass

Uses

- Above-grade exterior applications
- Vertical or horizontal applications
- All concrete and masonry applications
- Parking Decks
- Bridge Surfaces
- Public walkways to include sidewalks, ramps, patios
- Stadiums and any concrete precast structures
- Concrete Driveways

SAFETY

READ THE SAFETY DATA SHEET (SDS) BEFORE USING THIS PRODUCT. SDS information is available on our website: tccmaterials.com or contact TCC Materials® at 651-688-9116 (7:30 AM to 4:00 PM Central US Time).

CAUTIONS

Read complete cautionary information printed on product container prior to use. This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered Tenon™ brand product(s) under normal environmental and working conditions. Because each project is different, neither Tenon® nor TCC Materials® can be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

4. TECHNICAL DATA

Note: These dry times are dependent on normal drying conditions. Cool temperatures or high humidity will slow the drying time.

Packaging

- 1 gal. bottle (3.78 L) – Product #114417
- 5 gal. pail (18.93 L) – Product #114427
- 55 gal. drum (208 L) – Product #114415

Typical Results of Tenon® 40% Silane Sealer WB	
Composition and Materials	A silane emulsion that goes on white and dries clear. No fillers are used and there are no oils, waxes or saponifiable resins. Tenon™ products are manufactured with only the finest quality raw materials available and close quality-control is practiced.
Silane Content	40%
Flash Point	>100°F (37°C)
Typical Drying Time @ 70°F	1 hour (touch) 24 hours (traffic)
VOC Content	< 300 g/l

Typical Results of Tenon® 40% Silane Sealer WB	
Applicable Standards	ASTM C-672 Scaling Resistance of Concrete Surfaces Exposed to Deicing Chemicals. NCHRP 244 (water absorption, %water vapor transmission and % reduction in chloride intrusion). Alberta DOT Penetrating Sealer Type 1B

Shelf Life

For best use, the recommended shelf life is 12 months. If shelf life is beyond 12 months, please contact your distributor. Store in the original labeled container, away from moisture, out of direct sunlight. DO NOT STORE NEAR HEAT OR OPEN FLAME. Keep containers tightly sealed when not in use.

5. INSTALLATION

Preparation

- Read all directions before starting work. Read and understand SDS pages for safety precautions prior to use.
- Remove all loose or unsound materials prior to application. Thoroughly clean surface of dirt, dust, oil, grease or other contaminants before using.
- Apply only to dry surfaces for optimal performance. Do not apply when rain is expected within 4–6 hours of application.
- If rain has preceded the application, the surface should be allowed to dry for at least 24 hours.
- All pressure washed substrates must dry for a minimum of 7 days prior to application.
- Allow 6–12 hours cure time of all caulking and sealant materials before application of sealer.
- Use only in well-ventilated areas.

New Concrete: Water-cure new concrete or use a water-based dissipating curing compound. All fresh concrete should be properly cured (28 days).

Existing Concrete: Repair any cracks or damaged areas first and allow repair to cure fully before applying Tenon® 40% Silane Sealer WB. Mechanical abrasion of smooth-finished surfaces may be needed for maximum penetration.

Note: It is the responsibility of the installer/applicator to ensure the suitability of the product for its intended use.

Job Mockups

The manufacturer requires that when its Tenon® products are used in any application or as part of any system that includes other manufacturers' products, the contractor and/or design professional shall test all the system components collectively for compatibility, performance and long-term intended use in accordance with pertinent and accepted industry standards prior to any construction. Written documentation of the tests performed shall be satisfactory to the design professional and contractor. Test results must include the means and methods of application, products used, project-specific conditions being addressed, and standardized tests performed for each proposed system or variation.

Mixing

- No mixing required, ready to use.
- Do not dilute.

Application

1. Apply only when air and substrate temperatures are above 40°F (4°C) and the Tenon® 40% Silane Sealer WB is above 50°F (10°C). For best results, surfaces must be clean and dry.
2. Apply with low-pressure sprayer and back-roll or apply with roller. When using a sprayer, it should be equipped with PVC, viton, or other compatible fittings and hoses as solvents can damage rubber.
3. Apply evenly and sufficiently to wet vertical surfaces, with a minimum 2 in. (51 mm) run-down, starting at the bottom and working up.
4. It is important to roll the surface to evenly spread the sealer. Surface should have a uniform wet-look until the sealer dries.
5. Roll out any pools that accumulate on the surface after 5 minutes.
6. If any dry areas form after 5 minutes, apply an additional light coat to those dry areas.
7. When applying to split-face block, be sure the block is dry to allow for good penetration with no run-down. If applied to damp block, Siloxane Sealer may react with the water on the surface which may prevent it from achieving a natural look.

Note: Tenon® 40% Silane Sealer WB will not darken the appearance of concrete or harm most forms of glass. A small mock-up in an inconspicuous area is often done to test compatibility with the substrate prior to full application.

Cleaning

Use mineral spirits or solvent-based cleaners, such as Tenon® Xylene on tools and equipment. For sprayers, pump the solvent through the spray equipment to remove residue and prevent clogs. For skin contact, wash thoroughly with soap and warm water.

Limitations

- Apply when both surface and air temperatures are above 40° F (4.4°C).
- Not for use on asphalt or surfaces that are subject to immersion or constant liquid contact.
- Not for use where spillage of solvents, fuels, or brake, transmission, or hydraulic fluids, etc. are expected.
- Sprayers must be equipped with PVC, viton, or other compatible fittings and hoses as rubber or other materials will disintegrate from the solvent.
- Some fumes may be present during application. Use best practices when applying on interiors for proper ventilation.
- Concrete mixes containing calcium chloride will remain dark longer when sealed. Some extenders and additives, such as fly ash for example, can create inconsistent porosity and coverage ratios will need to be adjusted to compensate for these variations.
- SAFETY: Eliminate all sources of ignition. In case of fire use foam, CO2, dry chemical. Do not use water spray. If spilled, contain spilled material and remove with inert absorbent. Dispose of the contaminated absorbent, container, and any unused contents in accordance with local, state, and federal regulations.
- Do not dilute with water or solvents.
- Allow sealer to warm to 50°F (10°C) before application.
- Keep containers tightly sealed when not in use.
- Keep out of reach of children.

Coverage

Note: Coverage is per coating and may vary due to porosity, wind, temperatures, and condition of surfaces.

6. AVAILABILITY

To locate Tenon™ products in your area, please contact:

Phone: 1.651.688.9116
Email: info@tccmaterials.com

7. WARRANTY

Seller warrants that its product will conform to and perform in accordance with the product specifications. The foregoing warranty is in lieu of all other warranties, expressed or implied, including, but not limited to those concerning merchantability and fitness for a particular purpose. Because of the difficulty in ascertaining and measuring damages hereunder, it is agreed that Seller's liability to the Buyer shall not exceed the total amount billed and billable to the Buyer for the product hereunder.

8. MAINTENANCE

Minimal maintenance is required other than normal sweeping, dusting, or mopping. If wear patterns do occur, or if spillage removes the coating, reapply to the affected area.

Approximate Coverage @ 70°F (21°C)	Sq. Ft./Gal.	M ² /L
Bridge Deck / Ramps	100–200	2.4–4.9
Smooth Concrete	150–250	3.7–6.1
Exposed Aggregate	100–200	2.4–4.9
Concrete Block	40–100	0.9–2.4

9. TECHNICAL SERVICES

Technical Assistance:

Information is available by calling TCC Materials® (hours 7:30 AM to 4:00 PM CST):

Phone: 1.651.688.9116
Email: info@tccmaterials.com
Web: tccmaterials.com

Technical and Safety Literature:

To acquire technical and safety literature, please visit our website at: tccmaterials.com.

10. FILING SYSTEM

Division 9



TCC Materials Company
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