

## HORIZONTAL REPAIR SELECTION GUIDE



	PARTIAL DEPTH CONCRETE PATCH 2:1	PARTIAL DEPTH CONCRETE PATCH 2.5:1	PARTIAL DEPTH Concrete Patch 3:1	CONCRETE RESURFACER	POURABLE Concrete Patch	VINYL CONCRETE PATCH
ES/USES	IMAGE COMING SOON	IMAGE COMING SOON	IMAGE COMING SOON	TENON Concertie Resortacer	TENON Posrable Concrete Patch	TENON Visyl Concrete Patch
ADVANTAGES/USES	Durable, Portland cement-based partial depth overlay repair mix for concrete pavement, industrial floors, structural concrete, and filling masonry block cores parts fine sand:1 part Portland cement Commercial use	Durable, Portland cement-based partial depth overlay repair mix for concrete pavement, industrial floors, structural concrete, and filling masonry block cores     2.5 parts fine sand:1 part Portland cement     Commercial use	Durable, Portland cement-based partial depth overlay repair mix for concrete pavement, industrial floors, structural concrete, paver bonding and grouting Mix with Mighty Bond additive 3 parts fine sand:1 part Portland cement Commercial use	<ul> <li>Fast-setting, high-performance, Portland cement-based concrete resurfacing and patching mix</li> <li>Less expensive alternative to concrete replacement</li> <li>Can be pigmented</li> <li>No primer needed</li> <li>Horizontal and vertical</li> <li>Commercial use</li> </ul>	<ul> <li>Portland cement-based, flowable, squeegee-grade, resurfacing and patching mix</li> <li>Underlayment for new flooring materials</li> <li>Wear surface in residential and light duty commercial applications</li> </ul>	Portland cement-based, high-strength patching mix Repair minor concrete surface imperfections and general purpose patching Polymer-modified Excellent resistance to deicing salts Horizontal and vertical application Commercial use
			APPLICATION			
Thickness	Min ½" Max 2"	Min ½" Max 2"	Min ½" Max 2" neat	Feather edge minimum Max ½" per layer	Min 1⁄8" Max 1∕2"	Feather edge minimum Max 2" per layer
Initial Set Time @ 70°F	< 0:30 (hr:min)	< 0:30 (hr:min)	< 0:30 (hr:min)	0:10-0:15 (hr:min)	2:00 (hr:min)	0:30 (hr:min)
Final Set Time @ 70°F	> 6:00 (hr:min)	> 6:00 (hr:min)	> 6:00 (hr:min)	1:30-2:00 (hr:min)	5:15 (hr:min)	1:00 (hr:min)
Pot Life @ 70°F	1 hr	1 hr	1 hr	1 hr	20-30 min	10 min
Open to Traffic	6-8 hr (foot) 1 day (wheel)	6-8 hr (foot) 2 day (wheel)	6-8 hr (foot-overlay) 3 day (wheel-overlay)	2 hr (foot) 8 hr (rubber wheel)	6-8 hr (foot) 24 hr (wheel)	8-12 hr (foot) 48 hour (wheel)
Temperature Use Range	50°F-90°F	50°F-90°F	50°F-90°F	50°F-90°F	50°F-90°F	50°F-90°F
Industry Standards	Meets or exceeds ASTM C387	Meets or exceeds ASTM C387	Meets or exceeds ASTM C387	Meets or exceeds ASTM C387	Meets or exceeds ASTM C387	Meets or exceeds ASTM C387
Enhancements	High-early and normal strength, no pea gravel	High-early and normal strength, no pea gravel	High-early and normal strength, no pea gravel	Polymer-modified Corrosion inhibitor	Polymer-modified	Polymer-modified
Compressive Strength	>3,000 psi (24 hr.) >7,000 psi (28 day)	>2,200 psi (24 hr.) >5,500 psi (28 day)	>1,800 psi (24 hr.) >4,500 psi (28 day)	>2,400 psi (24 hr.) >5,000 psi (28 day)	>2,000 psi (3 day) >3,500 psi (28 day	>4,000 psi (24 hr.) >7,000 psi (28 day
Suitable Substrates (Refer to Data Sheet for restrictions and notes)	Concrete (repairs), or full depth with forms	Concrete (repairs), or full depth with forms	Concrete (repairs), or full depth with forms	Concrete (repairs), or full depth with forms	Concrete	Concrete
Color	Gray	Gray	Gray	Gray	Gray	Gray
For Technic	cal Product Data, Industry	Standards, and Material Sa	fety Data Sheets on all of t	he Tenon™ products, plea	se visit our website at ww	w.tccmaterials.com



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	CONCRETE PATCHING MIX (3U18)	CONCRETE PATCHING MIX AE (3U58M)	METRO MIX	METRO MIX AE	RAPID PATCH® Commercial dot repair
ES/USES	Concrete Patching Mix	Concrete Patching Mix AE	TENON Metro Min"	IMAGE COMING SOON	TENON  Camenervial DOT Repair
ADVANTAGES/USES	Durable, Portland cement-based repair mix for concrete pavement, industrial floors, and structural concrete Can be mixed with Air-Entraining Admixture Produced in accordance with MNDOT inspection program Commercial use	Durable, air-entrained, Portland cement-based repair mix for concrete pavement, industrial floors, and structural concrete Can be mixed with Fast-Set Liquid Activator for 4-5 hr. open to traffic Commercial use	High-performance, super plasticized, Portland cement-based engineered concrete mix for small structural projects or when ready-mix truck access is restricted     Pumpable     Commercial use	High-performance, super plasticized, Portland cement-based engineered concrete mix for small structural projects or when ready-mix truck access is restricted     Pumpable     Air-entrained for freeze-thaw durability	High-strength, fast-setting, low shrinkage, hydraulic cement mortar for concrete repair and overlays  Suitable for DOT horizontal concrete repairs  Can be extended with ¾" minus aggregate (up to 30 lb. pea gravel per 50 lb. Commercial DOT Repair Mix)  Commercial use
			APPLICATION		
Thickness	Min 1½" Full depth maximum	Min 1½" Full depth maximum	Min 1½" Full depth maximum	Min 1½" Full depth maximum	Min ½" Max 2" neat Full depth extended
Initial Set Time @ 70°F	~ 3:00 (hr:min)	4:15-4:45 (hr:min)	~ 6:00 (hr:min)	~ 4:00 (hr:min)	0:15 (hr:min)
Final Set Time @ 70°F	~ 4:40 (hr:min)	5:15-5:45 (hr:min)	~ 8:00 (hr:min)	~ 5:30 (hr:min)	0:18 (hr:min)
Pot Life @ 70°F	1 hr	1 hr	1 hr	1 hr	10 min
Open to Traffic	6-8 hr (foot) 24 hr (wheel)	6-8 hr (foot) 24 hr (wheel)	6-8 hr (foot) 24 hr (wheel)	6-8 hr (foot) 24 hr (wheel)	20 min (foot) 3 hr (wheel)
Temperature Use Range	50°F-90°F	50°F-80°F	50°F-100°F	50°F-100°F	20°F-90°F
Industry Standards	Meets or exceeds ASTM C387 Meets MN DOT specification 3105 for Grade 3U18	Meets or exceeds ASTM C387 Meets MN DOT specification 3105 for Grade 3U18	Meets or exceeds ASTM C387	Meets or exceeds ASTM C387	Meets or exceeds ASTM C928-R3
Enhancements	Low-slump mix design	Plasticized Air-Entrained	Plasticized Corrosion inhibitors	Plasticized Corrosion inhibitors Air-entrained	Polymer-modified Non-corrosive
Compressive Strength	>4,000 psi (24 hr.) >7,500 psi (28 day)	>4,000 psi (24 hr.) >8,000 psi (28 day)	>3,500 psi (24 hr.) >9,000 psi (28 day)	>5,000 psi (24 hr.) >8,500 psi (28 day	4,000 psi (3 hr.) 10,000 psi (28 day
Suitable Substrates (Refer to Data Sheet for restrictions and notes)	Concrete (repairs), or full depth with forms	Concrete (repairs), or full depth with forms	Concrete (repairs), or full depth with forms	Concrete (repairs), or full depth with forms	Concrete
Color	Gray	Gray	Gray	Gray	Gray



## HORIZONTAL REPAIR SELECTION GUIDE



	RAPID PATCH COMMERCIAL DOT REPAIR EXTENDED	RAPID PATCH® 100	RAPID PATCH® 200	RAPID PATCH® SELF-LEVELING RESURFACER
S/USES	Commercial DOT Repair	IMAGE COMING SOON	IMAGE COMING SOON	Self-Leveling Fenoring
ADVANTAGES/USES	<ul> <li>Designed for concrete repair and overlay applications requiring high durability.</li> <li>Increased flexural strength and adhesion</li> <li>Improves impact and tensile strengths</li> <li>Contains no chlorides or magnesium phosphates</li> <li>Compatible with Portland cement</li> <li>Suitable for DOT horizontal concrete repairs</li> <li>Cement based, non-corrosive</li> <li>Non-chemical concrete</li> <li>Commercial use</li> </ul>	<ul> <li>A fast-setting, fiber-reinforced high strength, cement-based repair mortar designed for applications where high early strength is needed</li> <li>Improves impact, flexural and tensile strengths</li> <li>Contains corrosion inhibitor</li> <li>No chlorides or magnesium phosphates</li> <li>Compatible with Portland cement</li> <li>Suitable for DOT horizontal repairs</li> <li>Commercial use</li> </ul>	<ul> <li>A rapid-setting, fiber reinforced, high-strength, polymer-modified cement designed for concrete repair and overlay applications requiring high durability.</li> <li>No bonding agent needed</li> <li>Alkai resistant fibers</li> <li>Corrosion inhibitor</li> <li>No chlorides or magnesium phosphates</li> <li>Compatible with Portland cement</li> <li>Suitable for DOT horizontal concrete</li> <li>Commercial use</li> </ul>	Cement based product for resurfacing concrete floors with damaged finishes or as a wear surface     Provides smooth, hard, flat surface     Underlayment or wear surface     Accepts foot traffic in 6 hours
		APPLICATION		
Thickness	Apply 2-24m to 2-24in.	Apply 1/2in. to 2in. (13-51mm)	Apply 1/2in. to 2in. (13-51mm)	Feather edge to 2in (51mm) thick
Thickness Initial Set Time @ 70°F	Apply 2-24m to 2-24in. 0:15-0:18 (hr:min)	Apply 1/2in. to 2in. (13-51mm) 0:37 (hr:min)	Apply 1/2in. to 2in. (13-51mm) 0:18 (hr:min)	<u> </u>
				2in (51mm) thick
Initial Set Time @ 70°F	0:15-0:18 (hr:min)	0:37 (hr:min)	0:18 (hr:min)	2in (51mm) thick Varies
Initial Set Time @ 70°F Final Set Time @ 70°F	0:15-0:18 (hr:min) 0:18-0:22 (hr:min)	0:37 (hr:min) 0:46 (hr:min)	0:18 (hr:min) 0:20 (hr:min)	2in (51mm) thick  Varies  01:15-01:30 (hr:min)
Initial Set Time @ 70°F Final Set Time @ 70°F Pot Life @ 70°F Open to Light Traffic	0:15-0:18 (hr:min) 0:18-0:22 (hr:min) 0:15 (hr:min)	0:37 (hr:min) 0:46 (hr:min) 0:30 (hr:min)	0:18 (hr:min) 0:20 (hr:min) 15 min	2in (51mm) thick  Varies  01:15-01:30 (hr:min)  15 min
Initial Set Time @ 70°F Final Set Time @ 70°F Pot Life @ 70°F Open to Light Traffic	0:15-0:18 (hr:min) 0:18-0:22 (hr:min) 0:15 (hr:min) 3:00-4:00 (hr:min)	0:37 (hr:min) 0:46 (hr:min) 0:30 (hr:min) 3:00-4:00 (hr:min)	0:18 (hr:min) 0:20 (hr:min) 15 min 3:00-4:00 (hr:min)	2in (51mm) thick  Varies  01:15-01:30 (hr:min)  15 min  4:00-6:00 (hr:min)
Initial Set Time @ 70°F Final Set Time @ 70°F Pot Life @ 70°F Open to Light Traffic Temperature Use Range	0:15-0:18 (hr:min) 0:18-0:22 (hr:min) 0:15 (hr:min) 3:00-4:00 (hr:min) 20°F-100°F	0:37 (hr:min) 0:46 (hr:min) 0:30 (hr:min) 3:00-4:00 (hr:min) 40°F-80°F	0:18 (hr:min) 0:20 (hr:min) 15 min 3:00-4:00 (hr:min) 40°F-80°F	2in (51mm) thick  Varies  01:15-01:30 (hr:min)  15 min  4:00-6:00 (hr:min)  40°F-90°F
Initial Set Time @ 70°F Final Set Time @ 70°F Pot Life @ 70°F Open to Light Traffic Temperature Use Range Industry Standards	0:15-0:18 (hr:min) 0:18-0:22 (hr:min) 0:15 (hr:min) 3:00-4:00 (hr:min) 20°F-100°F ASTM 928 R3	0:37 (hr:min) 0:46 (hr:min) 0:30 (hr:min) 3:00-4:00 (hr:min) 40°F-80°F ASTM C 928	0:18 (hr:min) 0:20 (hr:min) 15 min 3:00-4:00 (hr:min) 40°F-80°F ASTM C 928	2in (51mm) thick  Varies  01:15-01:30 (hr:min)  15 min  4:00-6:00 (hr:min)  40°F-90°F  ASTM C109, ASTM C348
Initial Set Time @ 70°F Final Set Time @ 70°F Pot Life @ 70°F Open to Light Traffic Temperature Use Range Industry Standards Enhancements	0:15-0:18 (hr:min) 0:18-0:22 (hr:min) 0:15 (hr:min) 3:00-4:00 (hr:min) 20°F-100°F ASTM 928 R3 Corrosion inhibitor	0:37 (hr:min) 0:46 (hr:min) 0:30 (hr:min) 3:00-4:00 (hr:min) 40°F-80°F ASTM C 928 Corrosion inhibitor	0:18 (hr:min) 0:20 (hr:min) 15 min 3:00-4:00 (hr:min) 40°F-80°F ASTM C 928 Fiber reinforced, corrosion inhibitor	2in (51mm) thick  Varies  01:15-01:30 (hr:min)  15 min  4:00-6:00 (hr:min)  40°F-90°F  ASTM C109, ASTM C348  Self-drying technology

For Technical Product Data, Industry Standards, and Material Safety Data Sheets on all of the Tenon™ products, please visit our website at www.tccmaterials.com