



# PORTLAND-LIMESTONE CEMENT—TYPE IL

Durable, dependable, cost-effective basic building material

## 1. PRODUCT NAME

Tech-Mix® Portland-Limestone Cement—Type IL

## 2. MANUFACTURER

TCC Materials®  
2025 Centre Pointe Blvd.  
Mendota Heights, MN 55120 USA

Phone: 1.651.688.9116  
Web: [tccmaterials.com](http://tccmaterials.com)

## 3. PRODUCT DESCRIPTION

Tech-Mix Portland-Limestone Cement—Type IL(Gray) is used to make concrete for a variety of building construction, repairs, stucco, or mortar applications such as sidewalks, floors, footings, patios, and setting posts, block, and brick.

### Features and Benefits

- Durable
- Cost effective
- High strength
- Meets or exceeds ASTM C595

### When/Where to Use

- Basic building material for pavement, sidewalks, reinforced concrete buildings, masonry units, and more
- Interior and exterior
- Commercial and residential uses
- New construction and repairs

## 4. TECHNICAL DATA

Meets or exceeds the requirements of ASTM C-595.

### Available Size

- 46.2 lb. (20.95 kg) bag (BOM #100910)
- 92.6 lb. (42 kg) bag (BOM #100908)

### Coverage

- Each 46.2 lb. bag contains ½ cu. ft.
- Each 92.6 lb. bag contains 1 cu. ft.

## 5. INSTALLATION

### Preparation

Read all directions before starting work.

**Note:** It is the responsibility of the installer/applicator to ensure the suitability of the product for its intended use.

### Mixing

Refer to the mix designs chart for typical proportions by volume per appropriate application. Add the minimum amount of clean water necessary, too much water will weaken the product. Mix until uniform, workable consistency is reached.

### Application

Concrete will remain workable for at least 1 hour. The air, mix, and substrate temperatures should all be between 40°-90°F (4.4°-32.2°C). Protect from freezing for at least 48 hours.

## Typical Mix Designs by Volume

Concrete Mix		
Portland-Limestone Cement	General Purpose Sand (ASTM C-33)	Gravel or Stone (ASTM C-33)
1 Part	2 Parts	3 Parts
Mortar Mix (Type S, ASTM C-270)		
Portland Cement	Hydrated Lime Type S	Masonry Sand (ASTM C-144)
1 Part	½ Part	3½ - 4½ Parts
Stucco Mix (Scratch & Brown ASTM C-926)		
Portland Cement	Hydrated Lime Type S	Washed Plaster Sand (ASTM C-897)
1 Part	½ Part	4½ - 6 Parts

### Curing

To aid curing, spray surface lightly with water 2-3 times per day for 3 days.

### Clean Up

Use soapy water to clean hands and tools immediately after use. Dried material must be mechanically removed. Use a waste water hardener (e.g. Congelz™ or similar product) for cementitious waste disposal.

### Limitations

- Use only clean mixing container and tools.
- Follow all industry standard safety procedures when working with concrete products including wearing impervious gloves, such as nitrile when handling.
- Portland Cement mixes should be installed in accordance with local building code provisions and all applicable ASTM standards.

### Safety

READ THE SAFETY DATA SHEET (SDS) BEFORE USING THIS PRODUCT. SDS information is available on our website: [tccmaterials.com](http://tccmaterials.com)

### Cautions

Read complete cautionary information printed on product container prior to use.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered Tech-Mix brand product(s) under normal environmental and working conditions. Because each project is different, TCC Materials cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

## 6. AVAILABILITY

To locate Tech-Mix products in your area, please contact:

Phone: 1.651.688.9116  
Email: [info@tccmaterials.com](mailto:info@tccmaterials.com)

## 7. WARRANTY

Seller warrants that its product will conform to and perform in accordance with the product specifications. The foregoing warranty is in lieu of all other warranties, expressed or implied, including, but not limited to those concerning merchantability and fitness for a particular purpose. Because of the difficulty in ascertaining and measuring damages hereunder, it is agreed that Seller's liability to the Buyer shall not exceed the total amount billed and billable to the Buyer for the product hereunder.

<b>Shelf Life</b>	Best when used within one year in original, unopened bags
<b>Storage Conditions</b>	Store dry, cool, out of direct sunlight, in tightly closed container.
<b>Color</b>	Gray

**WARNING: INJURIOUS TO EYES**

**KEEP OUT OF REACH OF CHILDREN**

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