



# PRE-MIXED CONCRETE & STUCCO PATCH

Pre-mixed, water-based concrete & stucco patch

## 1. PRODUCT NAME

Akona® Pre-Mixed Concrete & Stucco Patch

## 2. MANUFACTURER

Bluestone Products™, a TCC Materials® company  
2025 Centre Pointe Blvd.  
Mendota Heights, MN 55120 USA  
Phone: 1.651.688.9116  
Web: tccmaterials.com

## 3. PRODUCT DESCRIPTION

Akona Pre-Mixed Concrete & Stucco Patch is a water-based formula intended to patch minor cracks, holes, and surface defects in concrete or masonry. Product may also be used for residential repairs of masonry walls and re-applying small broken pieces of concrete or tuckpointing brick mortar joints. Pre-Mixed Concrete & Stucco Patch offers superior adhesion and may be used for vertical or horizontal patches.

### Features and Benefits

- Interior and exterior
- Repairs holes or cracks
- Vertical and horizontal patches
- Concrete or masonry surfaces

### When/Where to Use

- Ready to use
- Easy to apply
- Natural gray cement color
- Durable and flexible
- Non-flammable

## 4. TECHNICAL DATA

Average Working Time: 10-30 minutes depending upon thickness of application.

### Available Sizes

- 1 qt. (0.95 L) (BOM #103962)
- 1 gal. (3.79 L) (BOM #120713)

### Coverage

- 1 qt. yields approximately 3 sq. ft. (0.28 m<sup>2</sup>) at 1/8 in. (3 mm) thickness
- 1 gal. yields approximately 12 sq. ft. (1.11m<sup>2</sup>) at 1/8 in. (3 mm)

## 5. INSTALLATION

### Preparation

Read all directions before starting work. Always remove all loose and unsound materials prior to application. Thoroughly clean all surfaces of dirt, dust, grease, paint, or other contaminants which could interfere with bonding. For best adhesion, surfaces should be dry and frost free.

### Application

Gently stir product before use. Remove product directly from container and apply with a trowel or putty knife. Press firmly into patch area. Smooth finished patch with damp application tool. DO NOT OVER TROWEL. Do not apply if rain is expected or temperature is likely to fall below 50°F (10°C) within 12 hours. Maximum application thickness is 1/4 in. (6.3 mm). When applying multiple layers, allow 2-4 hours drying between layers. For larger patches, use Akona Vinyl Cement Patch.

### Curing/Painting

Product will harden within a few hours. Wait until the product fully cures before painting. Allow a minimum of 7 days for product to fully cure when temperatures are between 65°-75°F (18°-24°C) with no rain. Use a high-quality, exterior masonry grade, breathable acrylic latex paint. Prime the surface prior to applying paints on Pre-Mixed Concrete & Stucco Patch.

### Clean Up

Typically water will satisfactorily clean tools after using Pre-Mixed Concrete & Stucco Patch. If the material has begun to harden, warm soapy water may be helpful for cleaning hands and tools. Dried material will require mechanical removal.

*Proper application and installation of all AKONA products are the responsibility of the end user.*

### Safety

READ THE SAFETY DATA SHEET (SDS) BEFORE USING THIS PRODUCT. SDS information is available on our website: tccmaterials.com

### Cautions

Read complete cautionary information printed on product container prior to use.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered Akona brand product(s) under normal environmental and working conditions. Because each project is different, TCC Materials cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

## 6. AVAILABILITY

To locate Akona products in your area, please contact:

Phone: 1.651.688.9116  
Email: info@tccmaterials.com

## 7. WARRANTY

Seller warrants that its product will conform to and perform in accordance with the product specifications. The foregoing warranty is in lieu of all other warranties, expressed or implied, including, but not limited to those concerning merchantability and fitness for a particular purpose. Because of the difficulty in ascertaining and measuring damages hereunder, it is agreed that Seller's liability to the Buyer shall not exceed the total amount billed and billable to the Buyer for the product hereunder.

<b>Shelf Life</b>	Best when used within one year in original, unopened container
<b>Storage Conditions</b>	Store in original, unopened container, away from moisture, and out of direct sunlight. Store dry at 40°F-95°F (4°C-35°C)
<b>Color</b>	Gray

**WARNING: INJURIOUS TO EYES**

**KEEP OUT OF REACH OF CHILDREN**



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