

# SPEC MIX Environmental Product Profile

TCC Materials Roberts, a Licensed SPEC MIX Producer



## PRODUCT SPECIALIST:

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## RECYCLED CONTENT

SPEC MIX® mortar, grout, stucco, concrete and shotcrete products manufactured by TCC Materials Roberts typically contain pre-consumer recycled content such as fly ash, slag, silica fume or other supplementary cementitious materials (SCMs). Percentages of recycled content for each SPEC MIX product are given below per LEED Requirements and by weight.

Product Category	Product	RECYCLED CONTENT		
		Pre-Consumer by Weight	Pre-Consumer Per LEED	Post-Consumer by Weight
Stucco	Fiber Base Coat Stucco	6%	4%	0%
	Scratch and Brown Stucco	0%	0%	0%
	Finish Coat Stucco	0%	0%	0%
Mortar	Portland & Lime Mortar	0%	0%	0%
	Mortar Cement Mortar	0%	0%	0%
	Colored Mortar	0%	0%	0%
	Dry Pack Mortar	2%	8%	0%
Grout	Fine Core Fill Grout	6%	19%	0%
	Coarse Core Fill Grout	0%	0%	0%
	Self Consolitated Grout	10%	27%	0%
Shotcrete	SPECSHOT Shotcrete	6%	15%	0%
	SPECPATCH Schotcrete	5%	11%	0%

## REGIONAL MATERIALS

TCC Materials extracts, process and package its cementitious and aggregate raw materials locally, if not regionally. Our objective when producing SPEC MIX products is to preserve the environment and the regional economy, while reducing fuel consumption and air pollution caused by transporting building materials long distances. Below are tables listing our SPEC MIX manufacturing location and extraction points.

Manufacturing Location State, City Website Address	Component Category	Extraction Points		
		Extraction City, State	Zip Code	Distance from Plant (Miles)
TCC Materials - Roberts 856 Highway 65 Roberts, WI 54023 1-651-688-9116 www.tccmaterials.com	3/8" minus aggregate	ROSEMOUNT, MN	55068	32
	Concrete sand	ROSEMOUNT, MN	55068	32
	Masons sand	ROSEMOUNT, MN	55068	32
	Silica Sand	OTTAWA, MN	56058	80
	Cement	BUFFALO, IA	52728	329
	Lime	EDEN, WI	53019	226
	Fly Ash	UNDERWOOD, ND	58576	506
	Pigment	ST. PAUL, MN	55117	26

## GREEN CONSTRUCTION SITES

In addition to reducing groundwater pollution, TCC Materials offers SPEC MIX material delivery systems (silos) with its bulk bags of product to help reduce waste production through efficient material delivery; thus reducing overall waste while maximizing the use of raw materials and labor. The bulk bags and pallets used with the SPEC MIX silo systems can be recycled for use on other projects, which eliminates the disposal of cementitious paper bags in landfills. For every recyclable SPEC MIX bulk bag of premixed product distributed to a project site, an estimated 14 paper bags will never produced nor disposed in landfills.



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